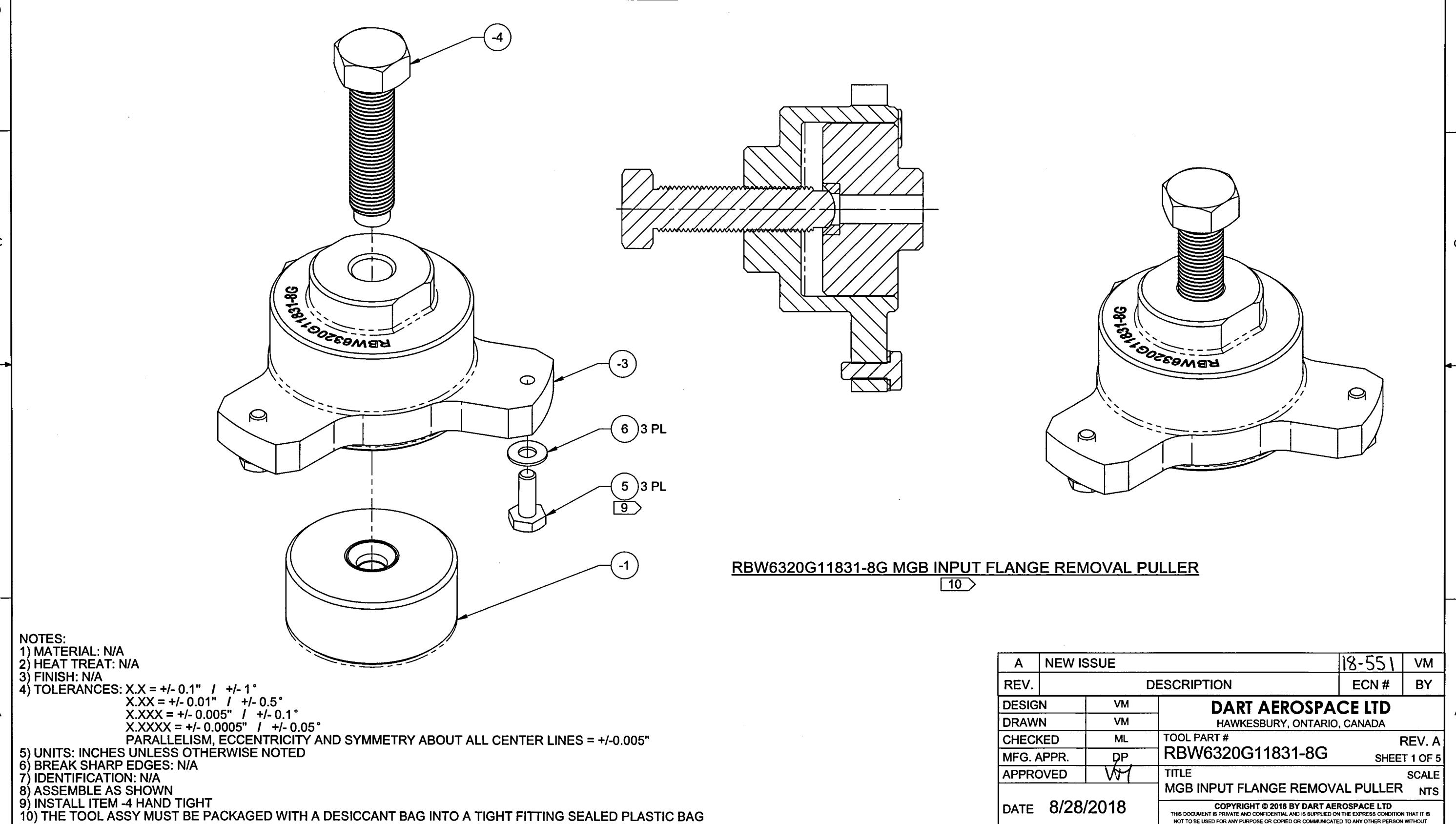


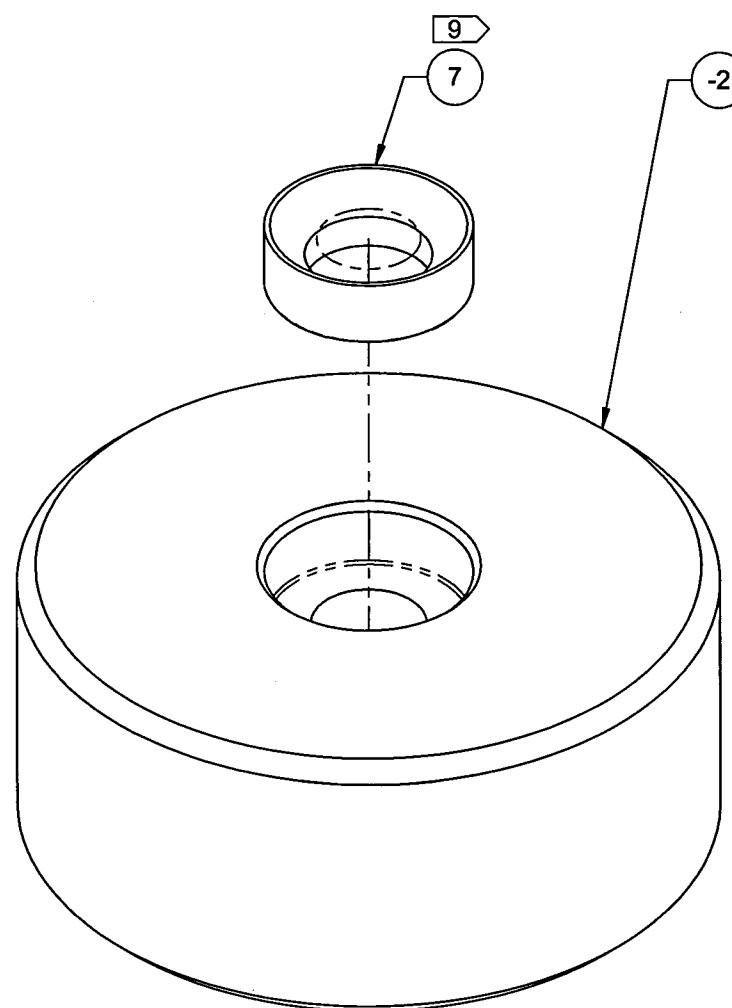
ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6320G11831-8G-1	REACTION ASSY
-3	1	RBW6320G11831-8G-3	EXTRACTOR
-4	1	RBW6320G11831-8G-4	SPECIAL BOLT
5	3	AN3-4A	BOLT #10-32
6	3	NAS1149F0332P	WASHER #10 x 1/32" THK



A	NEW ISSUE	18-551	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML		
MFG. APPR.	DP		
APPROVED	WJ	TOOL PART #	REV. A
		RBW6320G11831-8G	SHEET 1 OF 5
DATE 8/28/2018		TITLE MGB INPUT FLANGE REMOVAL PULLER NTS	
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6320G11831-8G-2	REACTION
7	1	McMaster#91944A206 or EQUIV	SPHERICAL WASHER FOR 5/16" SCREW

D

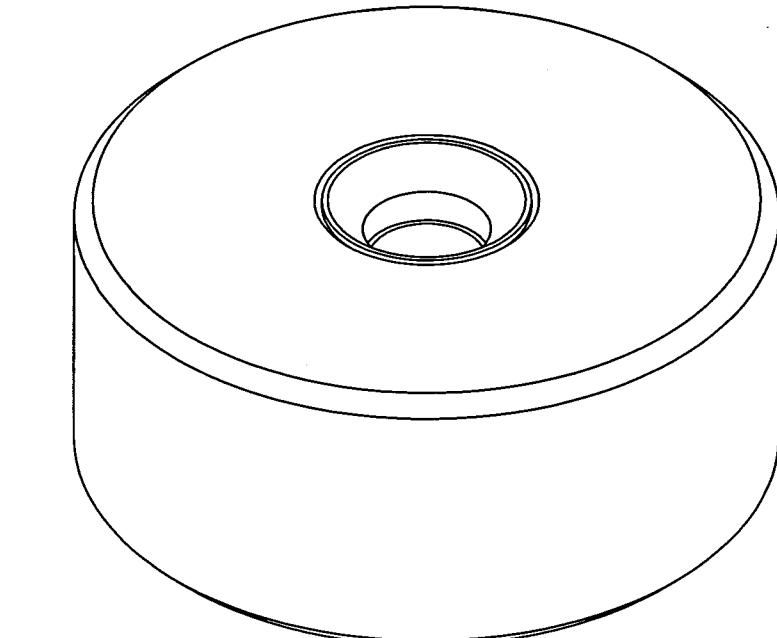
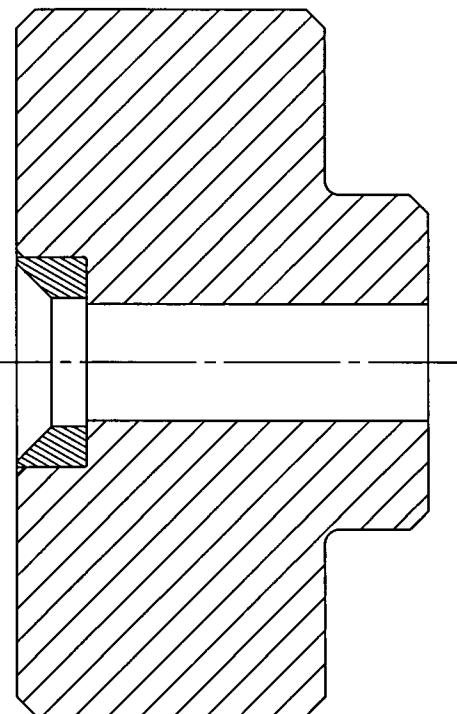


C

B

A

RBW6320G11831-8G-1 REACTION ASSY



D

C

B

A

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X =  $+\/- 0.1"$  /  $+\/- 1^\circ$   
 $X.XX = +/-.01"$  /  $+\/- 0.5^\circ$   
 $X.XXX = +/-.005"$  /  $+\/- 0.1^\circ$   
 $X.XXXX = +/-.0005"$  /  $+\/- 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+\/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 7 WITH ITEM -2 AND REMOVE EXCESS

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	ML	TOOL PART #
MFG. APPR.	DP	REV. A
APPROVED	VM	RBW6320G11831-8G
		SHEET 2 OF 5
		TITLE
		SCALE
		MGB INPUT FLANGE REMOVAL PULLER NTS
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